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RBE1X46-175-575
Job Sheet 189478



Part No: RBE1X46-175-575

Job Qty: 2 pcs *4 ALL*

Part Name: Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/24/19

Job Tracking No:

Due Date: 3/8/19 *March 12*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE1X46-175-575 Rev.2 IPP Rev. A 19.01.07 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S168023



Part: RBE1X46-175-575

Job No: 189478

Serial No/Batch: S168023

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 04/01/19

8972

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	3/8/19	0.00	0.40		Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	3/8/19	0.00	0.00		QC 5 - 10		DAS APR 08 2019 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	2 pcs	3/8/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS APR 08 2019 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	2 pcs	3/8/19	0.00	0.00		QC 21 - FG - 21		DAS 21 9-89 APR 08 2019 G4

Part Op
Descriptions: 100 - Assemble as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
7813A47	Hex L Key, 5mm	4/2 Ea (1 ea)	100-Small Fab - 1	5144298
RBE1X46-175-575-1	Support	4/2 pcs (1 ea)	100-Small Fab - 1	5155431
RBE1X46-175-575-3	Screw, M6 x 1 X 30	28/14 pcs (7 ea)	100-Small Fab - 1	5160856
RBE1X46-175-575-5	Pin, Ø1/2 X 1-1/8	4/2 pcs (1 ea)	100-Small Fab - 1	5160685

Job Allocations

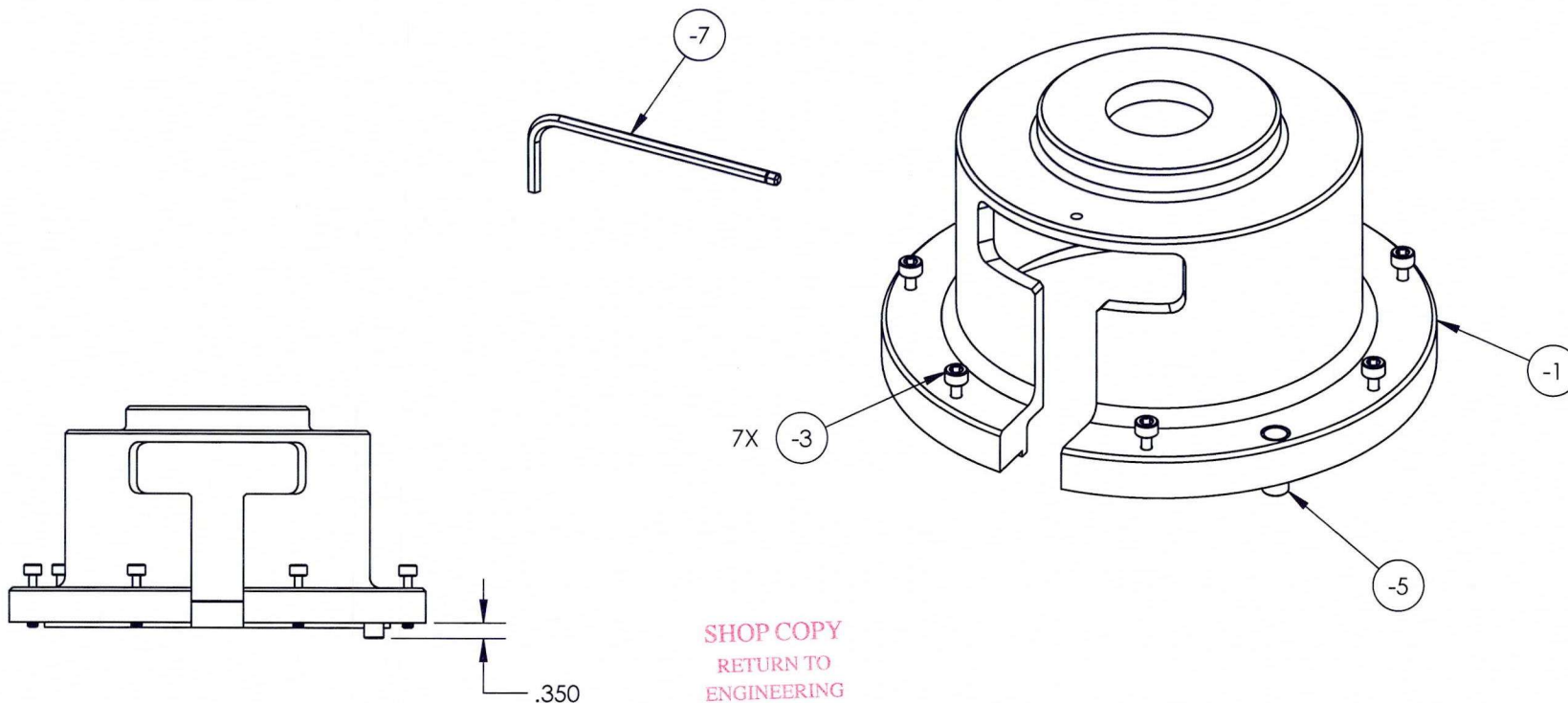
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	7813A47	2	6	0
	RBE1X46-175-575-1	2	0	0
	RBE1X46-175-575-3	14	0	0
	RBE1X46-175-575-5	2	0	0

Part Specifications
Specifications could not be found.

Plex 1/24/19 2:56 PM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0216	UPDATED TO NEW DRAFTING STANDARDS. CH'D TITLE WAS SUPPORT IS FIXTURE ASSEMBLY. -3 & -5 ADDED FINISH ZINC PLATE.	8/31/2015	DPD	JAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 189478 M.C.S
19-01-24

NOTES:

1. USED IN KIT RBEA62315, MAST NUT TORQUE TOOL KIT.
2. USED IN KIT RBEA62316, EC135 MAST CHANGE KIT.

DART AEROSPACE	
TITLE FIXTURE ASSEMBLY	
DWG NO. RBE1X46-175-575	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED: D Weil HEAT TREAT FINISH SPEC USED ON MODEL EC135
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:3	DATE 3/15/2012 SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SUPPORT	6061	Ø9-5/8 X 5-1/8	2
			-3	7	SCREW	STEEL	M6x1 X 30 (MCMaster-CARR #95263A576) MODIFIED	3
			-5	1	PIN	STEEL	Ø1/2 X 1-1/8 (MCMaster-CARR #98381A713) MODIFIED	4
		B/O	-7	1	HEX L KEY	STEEL	5mm (MCMaster-CARR #7813A47)	1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					